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**D5645-1**  
**Job Sheet 197998**



Part No: D5645-1

Job Qty: 2 pcs

**DAG**  
**21**  
**9-89**

Part Name: Doubler



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 7/19/19

Job Tracking No:

Due Date: 8/9/19 *Aug 20*

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: D5645 REV.A IPP REV:A 19.01.15 NEW ISSUE DD VERF:JFS

Ship Via:

### Bill of Materials

### Job Routing

| Op No | Operation           | Qty      | Start Date | Due Date | Standard  |         | Workcenter/Supplier   |           | Sign-off           |
|-------|---------------------|----------|------------|----------|-----------|---------|-----------------------|-----------|--------------------|
|       |                     |          |            |          | Setup Hrs | Run Hrs | Workcenter / Supplier | Lead Time |                    |
| 100   | Waterjet - Flow - 1 | 2<br>pcs |            | 8/9/19   | 0.17      | 0.33    | Waterjet - Flow       |           | <i>JRB 9/11/19</i> |
| 110   | QC 2                | 2<br>pcs |            | 8/9/19   | 0.00      | 0.00    | QC 2 - 1              |           |                    |
|       |                     |          |            |          |           |         | QC 2 - 12             |           |                    |
|       |                     |          |            |          |           |         | QC 2 - 14             |           |                    |
|       |                     |          |            |          |           |         | QC 2 - 17             |           |                    |
|       |                     |          |            |          |           |         | QC 2 - 19             |           |                    |
|       |                     |          |            |          |           |         | QC 2 - 2              |           |                    |
|       |                     |          |            |          |           |         | QC 2 - 20             |           |                    |
|       |                     |          |            |          |           |         | QC 2 - 22             |           |                    |
|       |                     |          |            |          |           |         | QC 2 - 23             |           |                    |
|       |                     |          |            |          |           |         | QC 2 - 25             |           |                    |
|       |                     |          |            |          |           |         | QC 2 - 32             |           |                    |
|       |                     |          |            |          |           |         | QC 2 - 33             |           |                    |
|       |                     |          |            |          |           |         | QC 2 - 35             |           |                    |
|       |                     |          |            |          |           |         | QC 2 - 39             |           |                    |
|       |                     |          |            |          |           |         | QC 2 - 4              |           |                    |
|       |                     |          |            |          |           |         | QC 2 - 40             |           |                    |
|       |                     |          |            |          |           |         | QC 2 - 44             |           |                    |
|       |                     |          |            |          |           |         | QC 2 - 45             |           |                    |
|       |                     |          |            |          |           |         | QC 2 - 48             |           |                    |
|       |                     |          |            |          |           |         | QC 2 - 49             |           |                    |
|       |                     |          |            |          |           |         | QC 2 - 50             |           |                    |
|       |                     |          |            |          |           |         | QC 2 - 51             |           |                    |
|       |                     |          |            |          |           |         | QC 2 - 52             |           |                    |
|       |                     |          |            |          |           |         | QC 2 - 57             |           |                    |
|       |                     |          |            |          |           |         | QC 2 - 62             |           |                    |
|       |                     |          |            |          |           |         | QC 2 - 63             |           |                    |
|       |                     |          |            |          |           |         | QC 2 - 8              |           |                    |
|       |                     |          |            |          |           |         | QC 2 - 66             |           |                    |
|       |                     |          |            |          |           |         | QC 2 - 64             |           |                    |

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## [Dart Hawkesbury] Job Sheet - Lajeunesse, Marie

|                                   |          |        |           |                           |  |
|-----------------------------------|----------|--------|-----------|---------------------------|--|
| 120 QC 8                          | 2<br>pcs | 8/9/19 | 0.00 0.00 | QC 2 - 65                 |  |
|                                   |          |        |           | QC 2 - 5                  |  |
|                                   |          |        |           | QC 2 - 71                 |  |
|                                   |          |        |           | QC 2 - 73                 |  |
|                                   |          |        |           | QC 2 - 69                 |  |
|                                   |          |        |           | QC 8 - 12                 |  |
|                                   |          |        |           | QC 8 - 14                 |  |
|                                   |          |        |           | QC 8 - 17                 |  |
|                                   |          |        |           | QC 8 - 20                 |  |
|                                   |          |        |           | QC 8 - 25                 |  |
|                                   |          |        |           | QC 8 - 3                  |  |
|                                   |          |        |           | QC 8 - 32                 |  |
|                                   |          |        |           | QC 8 - 33                 |  |
|                                   |          |        |           | QC 8 - 35                 |  |
|                                   |          |        |           | QC 8 - 39                 |  |
|                                   |          |        |           | QC 8 - 4                  |  |
|                                   |          |        |           | QC 8 - 44                 |  |
|                                   |          |        |           | QC 8 - 45                 |  |
|                                   |          |        |           | QC 8 - 49                 |  |
|                                   |          |        |           | QC 8 - 58                 |  |
|                                   |          |        |           | QC 8 - 8                  |  |
|                                   |          |        |           | QC 8 - 9                  |  |
|                                   |          |        |           | QC 8 - 68                 |  |
|                                   |          |        |           | QC 8 - 67                 |  |
|                                   |          |        |           | QC 8 - 1 (A)              |  |
|                                   |          |        |           | QC 8 - 47                 |  |
|                                   |          |        |           | QC 8 - 40                 |  |
|                                   |          |        |           | QC 8 - 52                 |  |
|                                   |          |        |           | QC 8 - 23                 |  |
|                                   |          |        |           | QC 8 - 57                 |  |
| 130 Handfinish - 1-1 Chemical-B4B | 2<br>pcs | 8/9/19 | 0.00 0.08 | Handfinish - 1 - 1 - B4B  |  |
|                                   |          |        |           | Handfinish - 1 - 2 - B4B  |  |
|                                   |          |        |           | Handfinish - 1 - 3 - B4B  |  |
|                                   |          |        |           | Handfinish - 1 - 4 - B4B  |  |
|                                   |          |        |           | Handfinish - 1 - 5 - B4B  |  |
|                                   |          |        |           | Handfinish - 1 - 6 - B4B  |  |
|                                   |          |        |           | Handfinish - 1 - 7 - B4B  |  |
|                                   |          |        |           | Handfinish - 1 - 8 - B4B  |  |
|                                   |          |        |           | Handfinish - 1 - 9 - B4B  |  |
|                                   |          |        |           | Handfinish - 1 - 10 - B4B |  |
|                                   |          |        |           | Handfinish - 1 - 11 - B4B |  |
|                                   |          |        |           | Handfinish - 1 - 12 - B4B |  |
|                                   |          |        |           | Handfinish - 1 - 13 - B4B |  |
|                                   |          |        |           | Handfinish - 1 - 14 - B4B |  |
|                                   |          |        |           | Handfinish - 1 - 15 - B4B |  |
|                                   |          |        |           | Handfinish - 1 - 16 - B4B |  |
|                                   |          |        |           | Handfinish - 1 - 17 - B4B |  |
|                                   |          |        |           | Handfinish - 1 - 18 - B4B |  |
|                                   |          |        |           | Handfinish - 1 - 19 - B4B |  |
|                                   |          |        |           | Handfinish - 1 - 20 - B4B |  |
|                                   |          |        |           | Handfinish - 1 - 21 - B4B |  |
|                                   |          |        |           | Handfinish - 1 - 22 - B4B |  |
| 140 QC 7                          | 2<br>pcs | 8/9/19 | 0.00 0.00 | QC 7 - 10                 |  |
|                                   |          |        |           | QC 7 - 13                 |  |
|                                   |          |        |           | QC 7 - 14                 |  |
|                                   |          |        |           | QC 7 - 15                 |  |
|                                   |          |        |           | QC 7 - 17                 |  |
|                                   |          |        |           | QC 7 - 18                 |  |
|                                   |          |        |           | QC 7 - 19                 |  |

SRB 9/11/19

SEP 11 2019  
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SEP 11 2019

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|     |                             |   |        |           |                        |
|-----|-----------------------------|---|--------|-----------|------------------------|
|     |                             |   |        | QC 7 - 2  |                        |
|     |                             |   |        | QC 7 - 28 |                        |
|     |                             |   |        | QC 7 - 3  |                        |
|     |                             |   |        | QC 7 - 30 |                        |
|     |                             |   |        | QC 7 - 34 |                        |
|     |                             |   |        | QC 7 - 36 |                        |
|     |                             |   |        | QC 7 - 37 |                        |
|     |                             |   |        | QC 7 - 41 |                        |
|     |                             |   |        | QC 7 - 47 |                        |
|     |                             |   |        | QC 7 - 48 |                        |
|     |                             |   |        | QC 7 - 51 |                        |
|     |                             |   |        | QC 7 - 58 |                        |
|     |                             |   |        | QC 7 - 59 |                        |
|     |                             |   |        | QC 7 - 60 |                        |
|     |                             |   |        | QC 7 - 9  |                        |
|     |                             |   |        | QC 7 - 68 |                        |
|     |                             |   |        | QC 7 - 50 |                        |
|     |                             |   |        | QC 7 - 67 |                        |
|     |                             |   |        | QC 7 - 40 |                        |
|     |                             |   |        | QC 7 - 24 |                        |
|     |                             |   |        | QC 7 - 43 |                        |
|     |                             |   |        | QC 7 - 61 |                        |
|     |                             |   |        | QC 7 - 81 |                        |
| 150 | Packaging 3-1 - Stock - B4B | 2 | 8/9/19 | 0.00 0.00 | Packaging 3 - 1 - B4B  |
|     | pcs                         |   |        |           | Packaging 3 - 2 - B4B  |
|     |                             |   |        |           | Packaging 3 - 3 - B4B  |
|     |                             |   |        |           | Packaging 3 - 4 - B4B  |
|     |                             |   |        |           | Packaging 3 - 5 - B4B  |
|     |                             |   |        |           | Packaging 3 - 6 - B4B  |
|     |                             |   |        |           | Packaging 3 - 7 - B4B  |
|     |                             |   |        |           | Packaging 3 - 8 - B4B  |
|     |                             |   |        |           | Packaging 3 - 9 - B4B  |
|     |                             |   |        |           | Packaging 3 - 10 - B4B |
|     |                             |   |        |           | Packaging 3 - 11 - B4B |
|     |                             |   |        |           | Packaging 3 - 12 - B4B |
|     |                             |   |        |           | Packaging 3 - 13 - B4B |
|     |                             |   |        |           | Packaging 3 - 14 - B4B |
|     |                             |   |        |           | Packaging 3 - 15 - B4B |
|     |                             |   |        |           | Packaging 3 - 16 - B4B |
|     |                             |   |        |           | Packaging 3 - 17 - B4B |
|     |                             |   |        |           | Packaging 3 - 18 - B4B |
|     |                             |   |        |           | Packaging 3 - 19 - B4B |
|     |                             |   |        |           | Packaging 3 - 20 - B4B |
|     |                             |   |        |           | Packaging 3 - 21 - B4B |
|     |                             |   |        |           | Packaging 3 - 22 - B4B |
|     |                             |   |        |           | Packaging 3 - 23 - B4B |
|     |                             |   |        |           | Packaging 3 - 24 - B4B |
|     |                             |   |        |           | Packaging 3 - 25 - B4B |
|     |                             |   |        |           | Packaging 3 - 26 - B4B |
|     |                             |   |        |           | Packaging 3 - 27 - B4B |
|     |                             |   |        |           | Packaging 3 - 28 - B4B |
|     |                             |   |        |           | Packaging 3 - 29 - B4B |
|     |                             |   |        |           | Packaging 3 - 30 - B4B |
|     |                             |   |        |           | Packaging 3 - 31 - B4B |
|     |                             |   |        |           | Packaging 3 - 32 - B4B |
|     |                             |   |        |           | Packaging 3 - 33 - B4B |
|     |                             |   |        |           | Packaging 3 - 34 - B4B |
|     |                             |   |        |           | Packaging 3 - 35 - B4B |
|     |                             |   |        |           | Packaging 3 - 36 - B4B |

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## [Dart Hawkesbury] Job Sheet - Lajeunesse, Marie

|                                                                                                                                                                                                                                                                                                                             |                       |                   |                         |                  |             |
|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-----------------------|-------------------|-------------------------|------------------|-------------|
| 160 QC 21 - SA                                                                                                                                                                                                                                                                                                              | 2<br>pcs              | 8/9/19            | 0.00 0.00               | QC 21 - SA - 21  | SEP 12 2019 |
|                                                                                                                                                                                                                                                                                                                             |                       |                   |                         | QC 21 - SA - 70  |             |
|                                                                                                                                                                                                                                                                                                                             |                       |                   |                         | QC 21 - SA - 53  |             |
| Part Op 100 - 1-Cut as per Dwg Dwg Rev: <u>A</u> Prog Rev: <u>A</u> 2-Debur if necessary                                                                                                                                                                                                                                    |                       |                   |                         | 21               | 9-8         |
| Descriptions: 110 - (QC2- Inspect parts off machine FAI/FAIB)<br>120 - (QC8- Inspect parts - second check)<br>130 - (Chemical Conversion Coat per QSI005 4.1)<br>140 - (QC7-Inspect Chemical Conversion Coat)<br>150 - (Identify as per dwg & Stock Location: _____)<br>160 - (QC21- Final Inspection - Work Order Release) |                       |                   |                         |                  |             |
| <b>Job BOM</b>                                                                                                                                                                                                                                                                                                              |                       |                   |                         |                  |             |
| <b>Part / Item</b>                                                                                                                                                                                                                                                                                                          | <b>Component Name</b> | <b>Quantity</b>   | <b>Operation</b>        | <b>Container</b> |             |
| M6061T6S.080                                                                                                                                                                                                                                                                                                                | 6061-T6 .080 Sheet    | .4200 sf (.21 ea) | 100-Waterjet - Flow - 1 |                  |             |
| <b>Job Allocations</b>                                                                                                                                                                                                                                                                                                      |                       |                   |                         |                  |             |
| <b>Operation</b>                                                                                                                                                                                                                                                                                                            | <b>Component Part</b> | <b>Required</b>   | <b>Inventory</b>        | <b>Allocated</b> |             |
| 100-Waterjet - Flow - 1                                                                                                                                                                                                                                                                                                     | M6061T6S.080          | 0                 | 284                     | 0                |             |
| <b>Part Specifications</b>                                                                                                                                                                                                                                                                                                  |                       |                   |                         |                  |             |
| Specifications could not be found.                                                                                                                                                                                                                                                                                          |                       |                   |                         |                  |             |

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